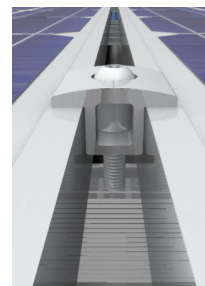
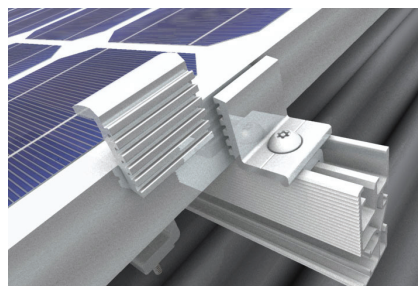
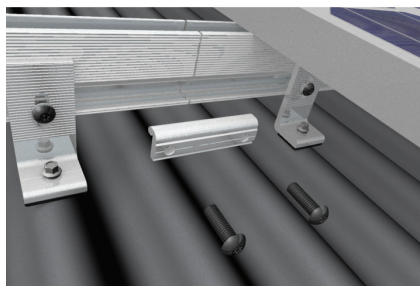
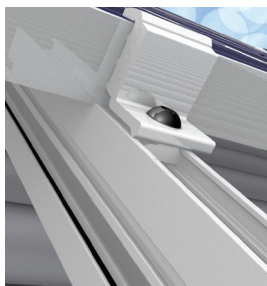
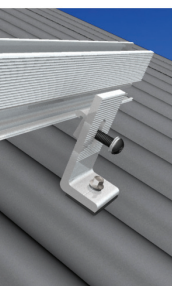


LOCKSOLAR™

Rack-in-a-Box™



**INSTALLATION
MANUAL**

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1.0 INTRODUCTION

Thank you for choosing Lock Solar for your Solar Mounting requirements. Lock Solar's Rack-in-a-Box™ has been designed specifically for harsh weather conditions and uses the highest quality materials in its construction, also providing your customer with unequalled security for their valuable solar investment.

Rack-in-a-Box™ can be used in rural areas, on hill side and hill top sites and in cyclonic regions (by including additional roof brackets in the installation). These additional brackets come in Rack-in-a-Box™ Additional mounting kits to suit.

Rack-in-a-Box™ is compliant with the structural design requirements of most worldwide standards and comes with a 12 year warranty.

WARNING

INSTALLATION OF THE RACK-IN-A-BOX™ SYSTEM IS INTENDED TO BE PERFORMED BY PROFESSIONALLY TRAINED INSTALLERS ONLY.

ANY ATTEMPT TO INSTALL THE THE RACK-IN-A-BOX™ SYSTEM BY AN UNQUALIFIED INDIVIDUAL COULD RESULT IN INJURY OR DEATH.

The installer is solely responsible for:

- Complying with all applicable local and national building codes;
- Ensuring that the Rack-in-a-Box™ and other products used in the installation are appropriate for the particular installation and the installation environment;
- Ensuring that the roof structure, its rafters, connections and other structural support members can withstand the installation of the Rack-in-a-Box™ and solar panel modules under live building load conditions;
- Ensuring only Rack-in-a-Box™ parts are used in the installation. Substitution of parts could lead to a failure in the Rack-in-a-Box™ system;
- Ensuring that the roof attachments of the roof mounting brackets have sufficient pullout and shear capacities as installed;
- Maintaining the watertight integrity of the roof;
- Ensuring safe installation of all components of the system
- Verifying that other loading factors including water, ice, snow and seismic loads do not affect the installation.

2.0 PRODUCT RANGE

The Rack-in-a-Box™ system comes conveniently packaged in a box. All the components you need to successfully install your system, in most metropolitan and regional areas, are included.

2.1 Rack-in-a-Box Systems

The Rack-in-a-Box™ system is available in modular kits to suit multiple panel installations on a variety of different roof types. Each kit comes with 4 rails and enough mounting components to suit most applications.

Product Code	Description
RIB-2400-1KW-UK	Rack-in-a-Box™ Mounting Kit (includes 4 x 2390mm Rails, 4 x Joiners, 4 x End Clamps, 8 x Mid Clamps, 5 x Twist Lock Cable Ties, 1 x Drill Bit)
RIB-ROSEMARY-TILE	Rack-in-a-Box™ – Tile Hook for Rosemary Tiles
RIB-PAN-TILE	Rack-in-a-Box™ – Tile Hook for Pan Tiles
RIB-SLATE-TILE	Rack-in-a-Box™ – Tile Hook for Slate Tiles

3.0 PREPARATION FOR INSTALLATION

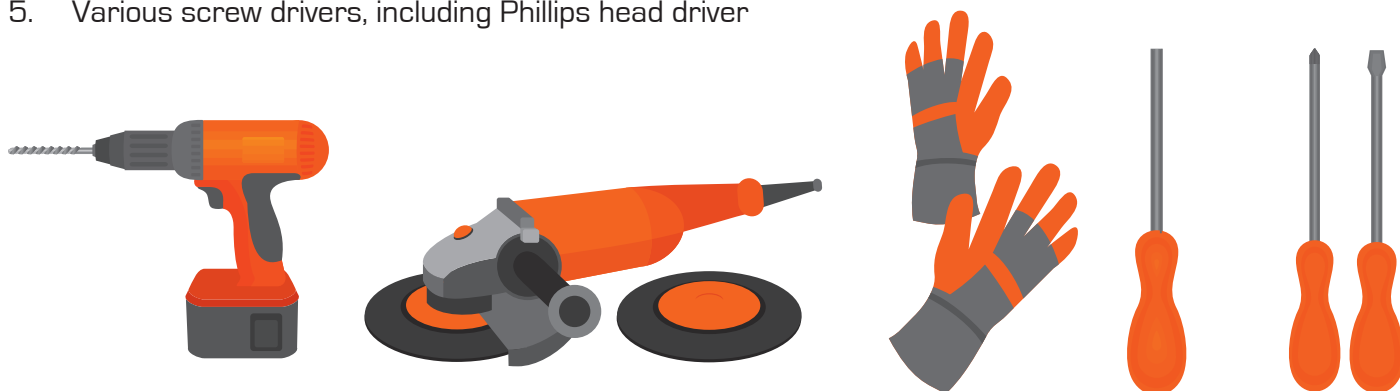
3.1 Applications

Rack-in-a-Box™ is designed for installation on residential and commercial buildings in standard, marine or remote areas. It is designed for mounting solar panel modules to flat or pitched, tin or tile roofs.

3.2 Tools for Installation

You will need the following tools for installing the Rack-in-a-Box™ system.

1. Cordless drill
2. Grinder with stone disk (for tile roof installation only)
3. Protective gloves and clothing
4. Lock Solar Security Head Drill Bit (supplied with each box)
5. Various screw drivers, including Phillips head driver



3.3 Additional Materials for Installation

Rack-in-a-Box™ comes with just about everything you need to install the solar module panels, however in order to ensure the watertight integrity of the roof you will need waterproofing materials. Other tools and materials may be required to ready the roof structure for installation.



4.0 PLANNING THE INSTALLATION

Rack-in-a-Box™ has been configured to meet a large percentage of common installation sites around the United Kingdom.

Additional components are available to extend the performance of the system to suit unusual sites and installations. These consist of additional roof brackets that are used to hold the installation to the roof structure. Please consult your Rack-in-a-Box™ distributor for assistance in these situations.

4.1 Site Locations

Locations in the United Kingdom are subject to different wind structural loadings and Rack-in-a-Box™ complies in accordance with the requirements of European standards. These areas include, but are not limited to, all major city and suburban regions of England, Ireland, Scotland and Wales.

The terrain surrounding the installation has a major impact on the wind loadings that the installation must withstand. If you are intending to use Rack-in-a-Box™ in Cyclonic regions then you will need to purchase Rack-in-a-Box™ Additional Mounting kits to be used in the installation. Please contact your Rack-in-a-Box™ distributor for more information.

4.2 Installation Height

Rack-in-a-Box™ has been designed specifically for single storey and two storey buildings, up to a maximum height of 10 metres above ground.

If you are intending to use Rack-in-a-Box™ for installations higher than 10 metres above ground level, then you may need to purchase Rack-in-a-Box™ – Additional Mounting kits to be used in the installation. Please contact your Rack-in-a-Box™ distributor for more information.



4.3 Solar Panel Layout

Rack-in-a-Box™ is a modular system to which a range of solar panel modules can be mounted. Rack-in-a-Box™ clamps the solar panel modules to parallel rails that are aligned with and tied structurally to the existing roof structure.

Rack-in-a-Box™ needs to be sited within the perimeter of the roof and no closer to the roof edges than as follows;

An Array that will locate the solar panel modules closer to the roof edges will require engineering verification. Please consult your Rack-in-a-Box™ distributor for further information.

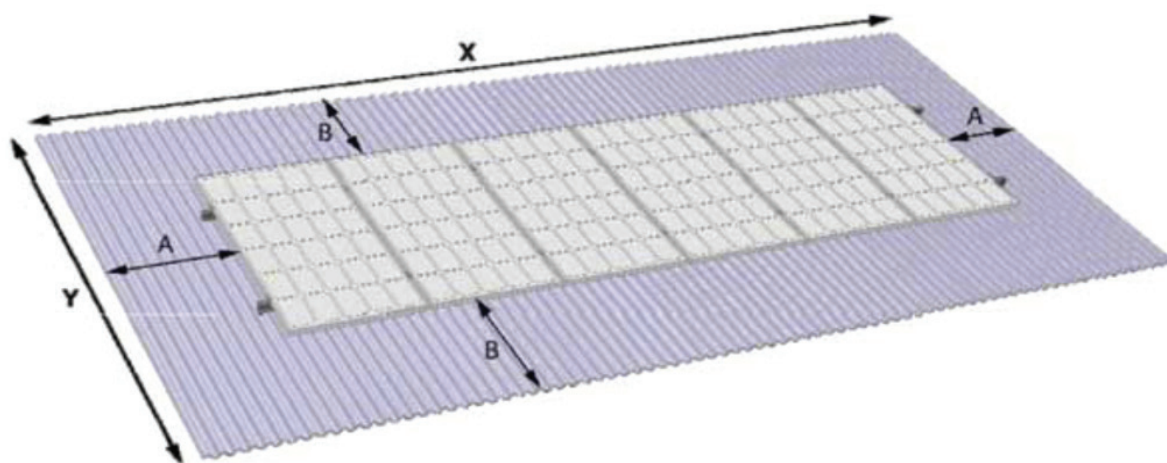


Figure 2 – Installation Perimeter Zones

Distance A (edge of panel to roof perimeter) must be a minimum of 20% of X and 20% of installation height

Distance B (edge of panel to roof perimeter) must be a minimum of 20% of Y and 20% of installation height

Layouts that will locate the solar panel modules closer to the roof edges will require engineering verification. Please consult your Rack-in-a-Box™ distributor for further information.

4.4 General Installation Notes

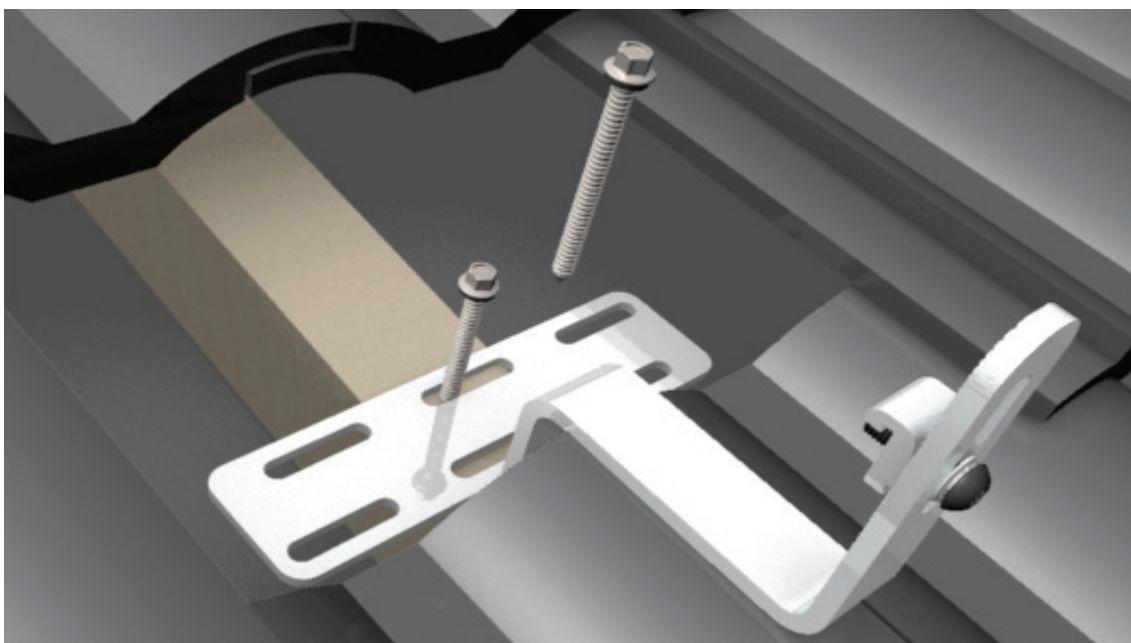
1. Mounting rails should align with the spacing of the battens/purlins of the roof.
2. The spacing between the mounting rails shall not be less than 50% of the length of the solar panel modules.
3. The Tile Hooks should align with the rafters/trusses of the roof structure.
4. All Tile Hooks should be used and shall be spaced evenly along the length of the mounting rail.
5. The outer most Tile Hooks shall be located within 200mm of the rail ends.

5.0 INSTALLATION

When referring to the layout of the solar panel modules and the Rack-in-a-Box™ system, identify the positions of the mounting rails and locate the roof structure for attachment.

5.1 Tile Roof Tile Hook Installation

The mounting rails are attached to the roof structure using the tile hooks. Modifications to tiles are required where the tile hooks will be placed.



Assembly steps

1. Mark the installation points over the centre of the rafters/trusses.
2. Remove the tile from the roof.
3. Locate the position of the tile hook such that the tile hook lies in the valley of the lower tile. Ensure that the tile hook is located against the up slope edge of the lower tile.
4. The tile hook must mount flush to the rafters/trusses and lay flat along the valley face of the lower tile.
5. Mount the tile hook to the exposed rafter using the supplied wood screws. Use at least 2 wood screws per tile hook.
6. When replacing the tile, the tile hook must lie flat against the lower tiles. If necessary, cut recesses into the inner face of the tile to accommodate the tile hook and ensure best watertight fit.



5.2 Mounting Rail Installation

Assembly steps:

1. Attach the mounting rail to the roof brackets as shown.
2. Make sure that the ridged side of the rail corresponds with the ridges on the mounting bracket.
3. Position the mounting rail at the desired height on each of the brackets then align the ends of the rail and tighten the rail to the brackets – Apply a torque of 8Nm to the bolt.



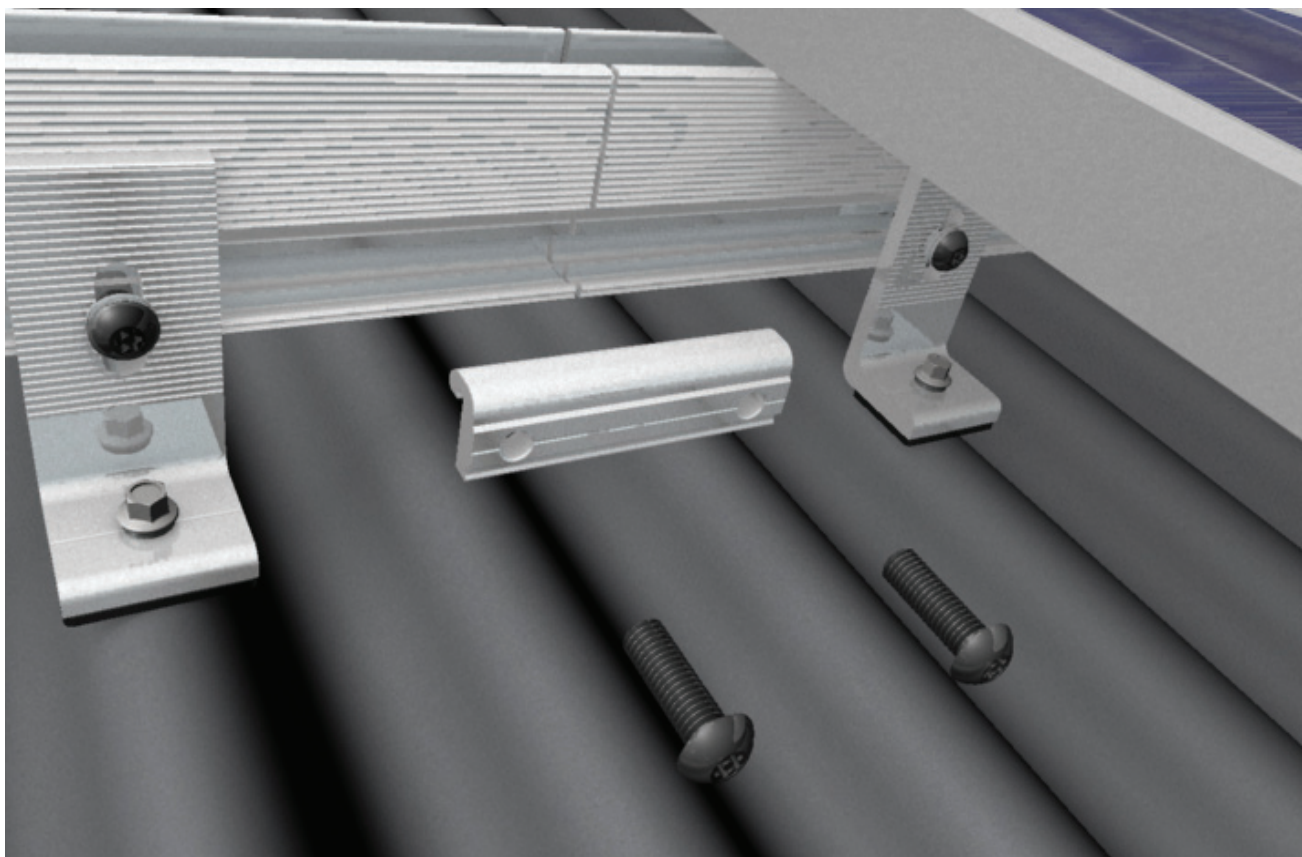
5.3 Joining Mounting Rails (Rail Joiner)

In circumstances where large arrays of solar panels are being installed, Rack-in-a-Box™ provides a means for joining mounting rails.

The rail joiner does not replace the need for the roofing brackets. Roof mounting brackets must be attached on either side of the joint, within a distance of 200mm.

Assembly steps:

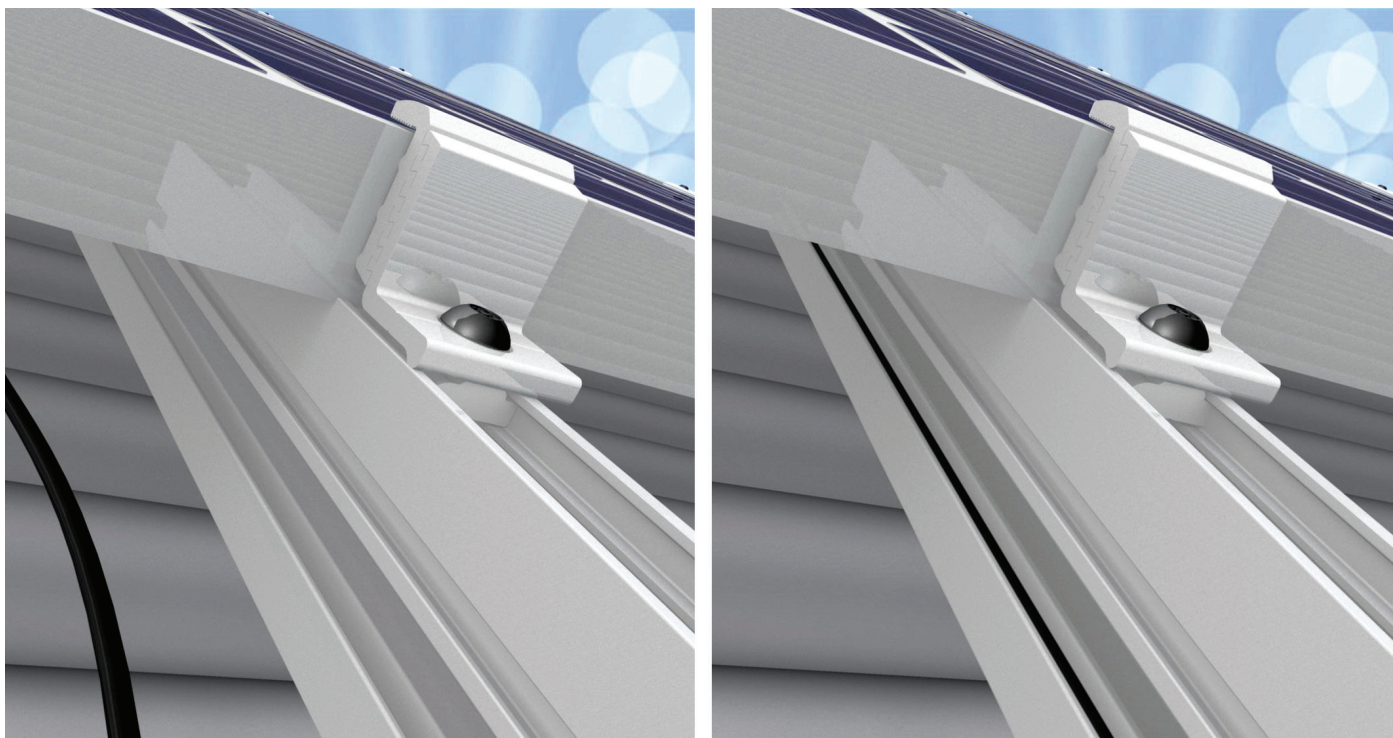
1. The rail joiner comes preassembled with fasteners for your convenience.
2. Assemble the joiner to the mounting rails ensuring that the joiner spans equally over both rails and that the bolts are located either side of the joint.
3. Tighten the bolts, applying a torque of 8Nm.



5.4 Cable Management Features

Rack-in-a-Box™ incorporates a number of cable management features:

5.4.1 Integrated Cable Track



Assembly steps

Push loose cable into integrated cable slot

Note: Integrated cable slot will accommodate 2 cables.



5.4.2 Twist Lock Cable Ties



Assembly steps:

1. Position cable tie so that it runs parallel to rail and insert boss into rail clipping groove.
2. Maintaining some pressure, rotate clip to vertical locked position.
3. Collect excess cable into loops and bend cable tie tail up to hold in place.
4. Push cable tie tail through ratchet head and pull to tighten

5.5 Solar Panel Module Installation

WARNING

ENSURE YOU FOLLOW ANY OF THE RECOMMENDATIONS AND INSTRUCTIONS OF THE SOLAR PANEL MODULE SUPPLIER IN HANDLING AND INSTALLING THE SOLAR PANEL MODULE.

FOLLOW THE NEXT INSTRUCTIONS CAREFULLY. WHEN INSTALLING THE PANELS CORRECTLY USING THE RACK-IN-A-BOX™ SYSTEM THE SOLAR PANEL MODULES WILL NOT BE DAMAGED.

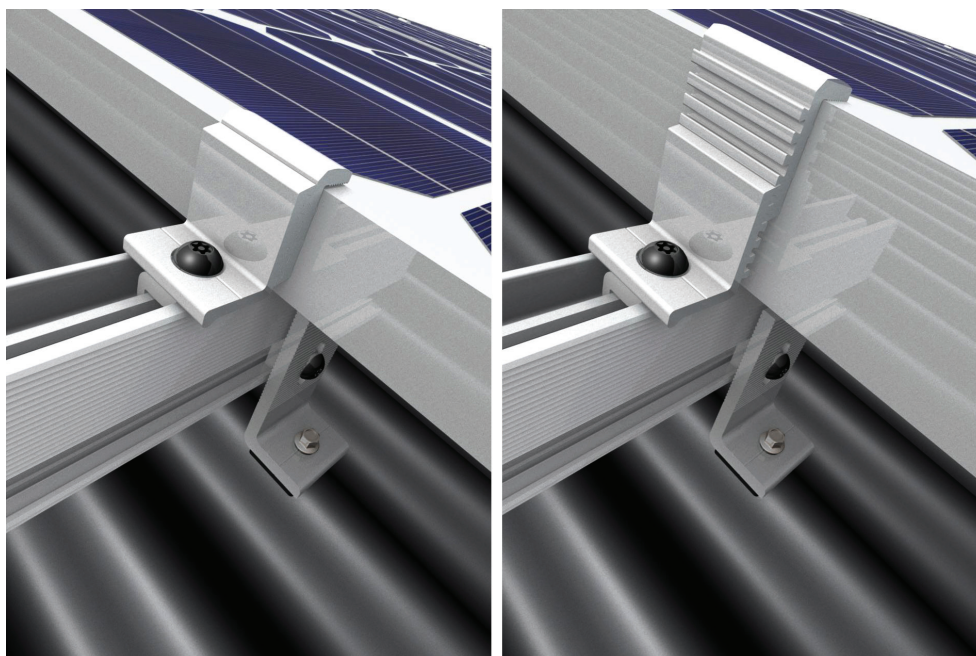
Ensure the solar panels are assembled to the Rack-in-aBox™ mounting rails one panel at a time. Use a suitable means to prevent the panels slipping from the frame during installation. Once installed, the mounting clamps will hold the solar panels in place. Until the clamps are securely installed, the solar panels need to be appropriately secured.



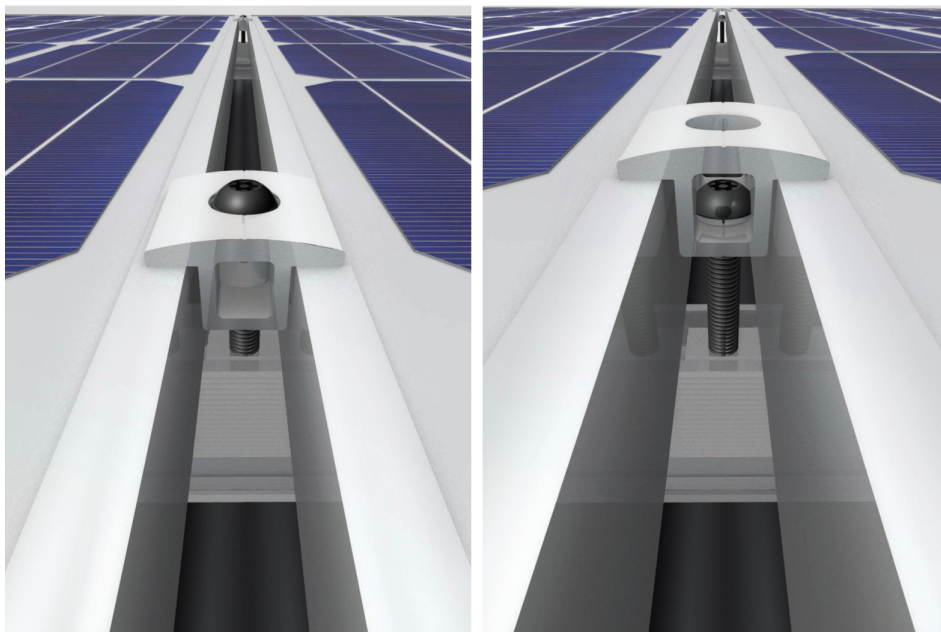
5.6 End Clamps

Assembly steps:

1. Determine the thickness of your solar panel module.
2. Start by assembling the 1st set of end clamps on each of the mounting rails. The end clamps are designed to suit a variety of solar panel thicknesses - from 32mm to 55mm. Set the end clamp to the required height.
3. The end clamps come preassembled with the fasteners for your convenience.
4. Attach the end clamp to the mounting rail.
5. Tighten the end clamp firmly against the solar panel, applying a torque of 8Nm.



5.7 Mid Clamps



Assembly steps (for solar module thickness of 32mm to 45mm):

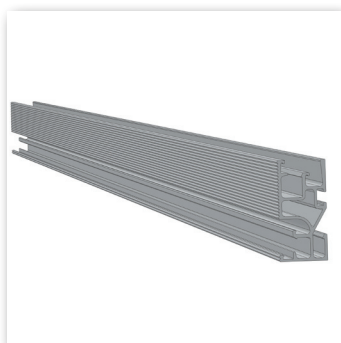
1. The mid clamps are preassembled with the fasteners for your convenience.
2. Attach the mid clamp to the mounting rail.
3. Position the mid clamp firmly against the edge of the solar panel.
4. Turn the bolt to achieve a loose fit.
5. Slide the adjoining solar panel along the rail and under the mid clamp.
6. Ensure that the mid clamp is tight against the solar modules.
7. Tighten the bolt, applying a torque of 8Nm.

Assembly steps (for solar module thickness of 45mm to 55mm):

1. Disassemble the fasteners from the mid clamp assembly and remove the aluminium spacer tube from around the bolt.
2. Reassemble the fasteners to the mid clamp.
3. Attach the mid clamp to the mounting rail.
4. Position the mid clamp firmly against the edge of the solar panel.
5. Turn the bolt to achieve a loose fit.
6. Slide the adjoining solar panel along the rail and under the mid clamp.
7. Ensure that the mid clamp is tight against the solar modules.
8. Tighten the bolt, applying a torque of 8Nm.



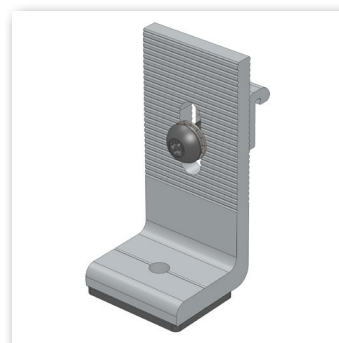
6.0 SYSTEM COMPONENTS



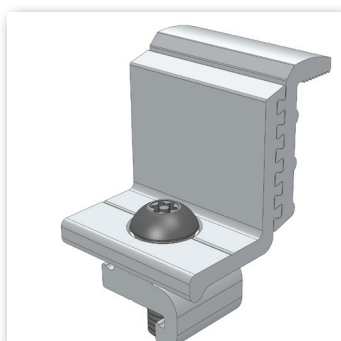
Mounting Rail



Pan Tile



L Bracket



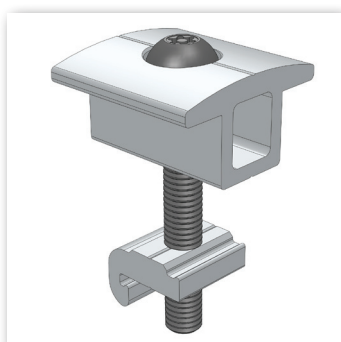
End Clamp



Rosemary Tile



Roofing Screw



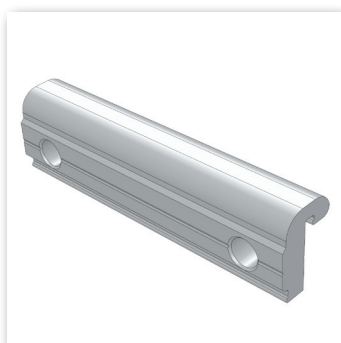
Mld Clamp



Slate Tile



Security Head Screw



Rail Joiner



Twist Lock Cable Tie



7.0 CONTACT DETAILS

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F: 0207 256 4050

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